Quasar®

High Power UV and Green Hybrid Fiber Lasers for Fast Precision Micromachining

mks | Spectra-Physics®

The Quasar series is an industry leader with high UV average power and energy at high rep rate for fast micromachining. Quasar features novel TimeShift™ technology for programmable pulse profiles for the ultimate in process speed, flexibility, and control.

Industry Leading Technology

Quasar combines advanced fiber laser, power amplifier and patented harmonics technologies to achieve industry leading results. This unique design exploits fiber laser flexibility and robustness to enable TimeShift technology. Adding Spectra-Physics' exclusive power amplifier, Quasar enhances this flexibility at high output power levels. Finally, with Spectra-Physics' patented harmonics, known for exceptional stability, Quasar continues to provide an innovative synergy of power, flexibility and control in a reliable 24/7 OEM laser for the most demanding applications.

The Quasar Advantage

- >80 W UV (400 µJ) or >60 W UV (300 µJ)
- >95 W Green (475 µJ) or >75 W Green (375 µJ)
- TimeShift Technology
  - Constant pulse width over wide range of repetition rates
  - Variable pulse width
  - Pulse shaping
  - Pulse splitting and Burst mode operation
- High repetition rates from 0–3.5 MHz for fast processing
- Robust and reliable for OEM tools
- Datalog for critical performance monitoring and diagnostics

Applications

- Glass cutting and drilling
- PCB drilling
- PCB cutting and depaneling
- HDI (high density interconnects)
- Si crystallization
- Si wafer dicing
- Low K dielectric grooving
- Ceramic processing
- LED processing
- Solar cell processing
- ITO patterning
- Photolithography
- CFRP cutting and drilling
- Thin film planar battery cutting
- Drilling and scribing MDM polymers

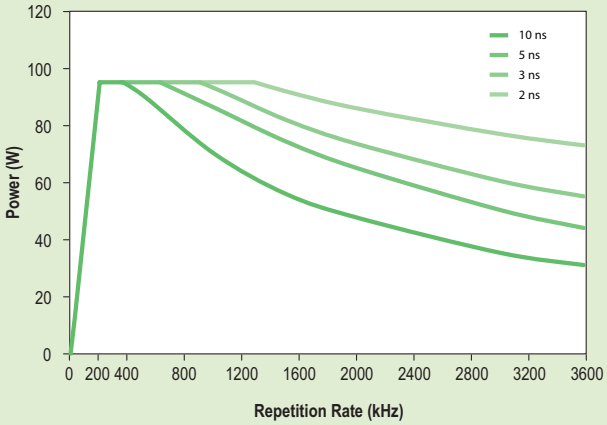
Industry Leading Performance

The Quasar UV80 produces >80 W of UV output power at specification point 200 kHz 10 ns and >400 µJ pulse energy, complementing Spectra-Physics' breakthrough Quasar UV45, UV60 and UV60-Turbo lasers. The Quasar UV80 operates over a wide repetition rate range from 0–3.5 MHz, with pulse widths from <2 ns to >100 ns.

The Quasar UV60 produces >60 W of UV output power at specification point 300 kHz 10 ns. The Quasar UV60-Turbo, optimized for high repetition rate performance, produces >38 W of UV output power at specification point 3 MHz 2 ns. The Quasar UV60-Turbo is an excellent match for high speed polygon scanning systems. The Quasar GR95 produces >95 W of green output power, with similar pulse width and PRF range as the Quasar UV60, complementing Spectra-Physics' breakthrough Quasar UV45 laser.

Quasar is designed, built, and tested to stringent quality standards for reliable continuous operation in demanding 24/7 manufacturing environments. The built-in ALPS (Active Laser Purification System) helps sustain that performance for long life. And finally, Quasar lasers' automatic data logging software monitors all key laser performance parameters over the life of the laser, providing a powerful service feature and product reliability tool. A customer version of this software is also available.

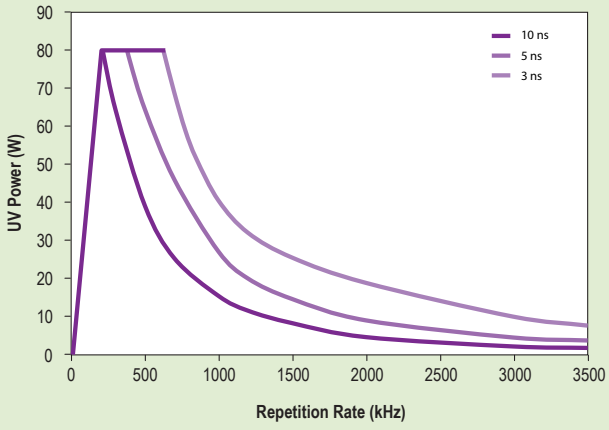
Quasar GR95 Power vs Repetition Rate Performance[1]



1. Quasar GR95 specified power is >95 W at 200 kHz 10 ns. Quasar GR75 speficifed power is >75 W at 200 kHz 10 ns. Other points on graph are not a guaranteed or warranted specification.

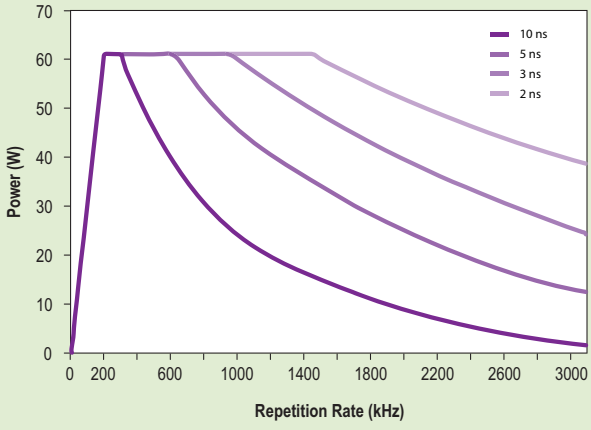
1. Typically measured performance, not a guaranteed or warranted specification.

Quasar UV80 Power vs Repetition Rate Performance[1]



1. Quasar UV80 specified power is >80 W at 200 kHz 10 ns. Other points on graph are not a guaranteed or warranted specification.

Quasar UV60 Power vs Repetition Rate Performance[1]



1. Quasar UV60 specified power is >60 W at 300 kHz 10 ns. Quasar UV60-Turbo specificed power is >38 W at 3 MHz 2 ns. Other points on graph are not a guaranteed or warranted specification.

1. Typically measured performance, not a guaranteed or warranted specification.

TimeShift Technology – Expanding and/or Compressing (Controlling) Output in the Time Domain to Enhance Utilization

Quasar was the first laser of this class to offer TimeShift technology, which enables pulse energy programmability in the time domain. By controlling the laser pulse (width and shape) in time and repetition rate, material removal and/or modification in micromachining becomes more efficient, thereby increasing process speed and quality. Utilizing TimeShift in conjunction with high UV or green power at a higher repetition rate means Quasar can process more materials faster, and with greater quality.

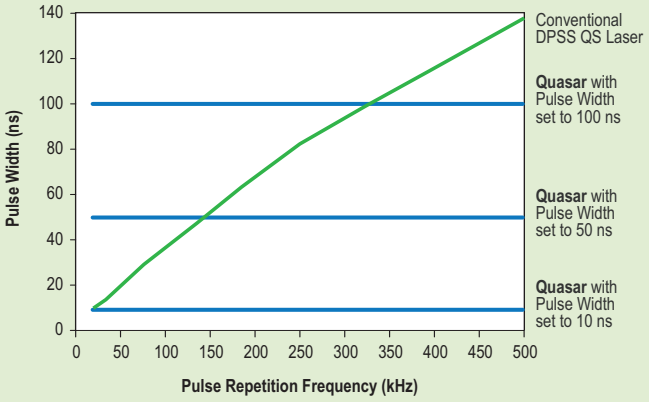
TimeShift enables pulse width variation, as well as pulse splitting and burst mode operation. For the Quasar UV80, UV60, UV60-Turbo and GR95 models, pulse widths from <2 ns to >100 ns can be created at a constant repetition rate or conversely, maintain constant pulse width with varying repetition rate from 0 to 3.5 MHz. A set of standard TimeShift waveforms is provided with each Quasar. The TimeShift GUI, which enables users to develop custom waveforms, is available at an additional cost.

TimeShift Technology Flexibility and Benefits

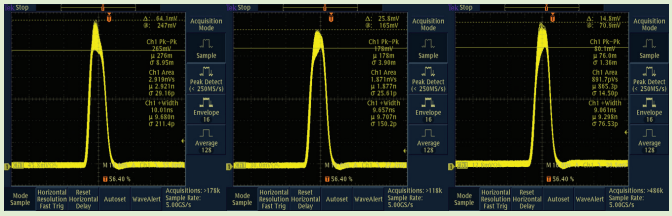
TimeShift Constant Pulse Width vs Pulse Repetition Frequencies (PRF)

Unlike conventional Q-switched lasers, Quasar's TimeShift technology can maintain constant pulse width over a wide range of repetition rates or pulse repetition frequencies (PRF). Constant pulse width means the peak power remains more constant, allowing for more consistent process results at higher speeds.

Pulse Width vs Repetition Rate[1]



Actual Pulse Traces of Constant Pulse Widths vs PRF

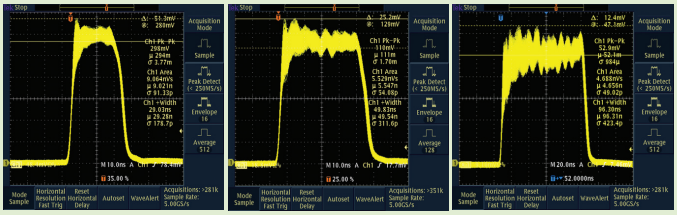


10 ns at 200 kHz[1, 2] | 10 ns at 300 kHz[1, 2] | 10 ns at 500 kHz[1, 2]

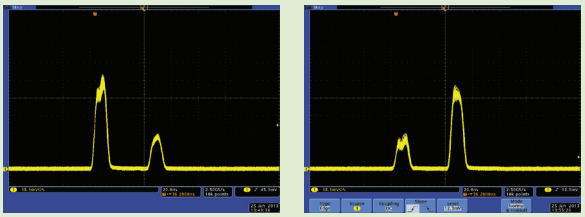
1. Typically measured performance, not a guaranteed or warranted specification.

TimeShift Variable Pulse Width and Pulse Shaping

Varying the pulse width for a given PRF can be used to optimize the material interaction. By changing the energy and intensity within a pulse (pulse shaping), the heating or cooling of the material is further optimized.



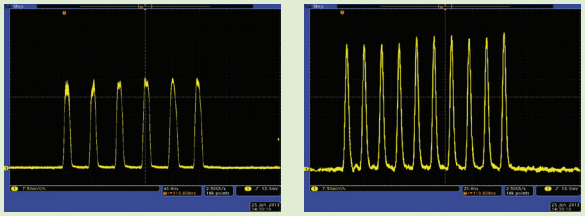
30 ns at 200 kHz[1, 2] 50 ns at 200 kHz[1, 2] 100 ns at 200 kHz[1, 2]



10 ns with 2:1 height ratio[1, 2] 10 ns with 1:2 height ratio[1, 2]

TimeShift Pulse Splitting and Burst Mode

By splitting the pulses at a given PRF, the material is allowed to dissipate the heat or plasma such that more efficient material removal is possible. By altering the number, spacing, and relativity intensity of pulses within the burst, the spatial-temporal thermal profile in the work piece can be precisely tailored, increasing process speed and/or quality.



6 x 10 ns sub-pulses[1, 2] 10 x 5 ns sub-pulses (Burst Mode)[1, 2]

Quasar Specifications[1, 2, 5]

	Quasar UV80	Quasar UV60	Quasar UV60-Turbo	Quasar UV45
Output Characteristics				
Wavelength	355 nm	355 nm	355 nm	355 nm
Output Power	>80 W @ 200 kHz, 10 ns	>60 W @ 200 kHz, 10 ns >60 W @ 300 kHz, 10 ns	>38 W @ 3 MHz, 2 ns	>45 W @ 200 kHz, 10 ns >45 W @ 250 kHz, 10 ns >41 W @ 300 kHz, 10 ns
Maximum Pulse Energy or Burst Energy	>400 µJ (pulse)	>300 µJ (pulse)	>12 µJ (pulse)	>225 µJ (pulse)
Repetition Rate Range	0–3.5 MHz	0–3.5 MHz	0–3.5 MHz	0–1.7 MHz
Optimized TimeShift™ Setting (Nominal setup for beam optimization)	200 kHz, 10 ns	300 kHz, 10 ns	3 MHz, 2 ns	300 kHz, 10 ns
Pulse-to-Pulse Energy Stability	<5%, 1σ			
Power Stability (after warm-up)	<2%, 1σ, over 8 hours			
Beam Pointing Stability	<±25 µrad/°C			
Power Stability (Peak to Peak)n (after warm-up)	±3% over 8 hours			
Polarization	100:1, vertical			
Spatial Mode	TEM_{00} (M^2 <1.3)			
Beam Divergence, full angle	<0.3 mrad			
Beam Asymmetry	<1.10			
Pulse Width, FWHM (TimeShift programmable)[3]	<2 ns to >100 ns			<5 ns to >100 ns
Beam Diameter (D4σ)	3.5 ±0.35 mm			
Boresight Tolerance	±0.5 mm; ±5 mrad			
Operating Conditions				
Warm-up Time, typical	<40 min Electrical ON, Diodes OFF; <60 min from Electrical OFF, Diodes OFF			
Temperature Range	15–35°C			
Altitude	0–2000 m			
Humidity	10–80% non-condensing			
Storage Conditions				
Temperature Range	0–50°C			
Altitude	0–10,000 m			
Humidity	10–80% non-condensing			
Electrical and Chiller Requirements				
Heat Load (at laser head)	<1900 W	<1500 W		
Water Temperature (laser inlet)	20°C ±1°C			
Water Temperature Stability	±0.5°C			
Water Flow Rate (at laser head)	≥9.5 l/min			
Power Input	190–240 VAC, 2500 W maximum, 50/60 Hz, single phase			
Heat Load (at power supply)	<500 W	<400 W		
Power Consumption	<2400 W	<2000 W		
Physical Characteristics				
Laser Head Dimensions (L x W x H)[4]	39.4 x 14.7 x 9.3 in (1000 x 373 x 235 mm)			
Laser Head Weight	200 lbs (90 kg)			
Power Supply Dimensions (L x Wx H)	21.1 x 19.0 x 6.9 in (536 x 483 x 176 mm)			
Power Supply Weight	35 lbs (16 kg)			
Cable Length	5 m			
Other				
EU-28 RoHS: Directive 2011/65 EU, Delegated Directive 2015/65/EU; China RoHS: Order No. 32 SJ/T 11364-2014	Yes. Marking for the restricted use of hazardous substances in electronic and electrical products.			
User Replaceable Output Window	Yes			
Optional Safety Shutter	Yes			
Data Log (includes customer version as well)	Long and short term recording for diagnostics and equipment maintenance			

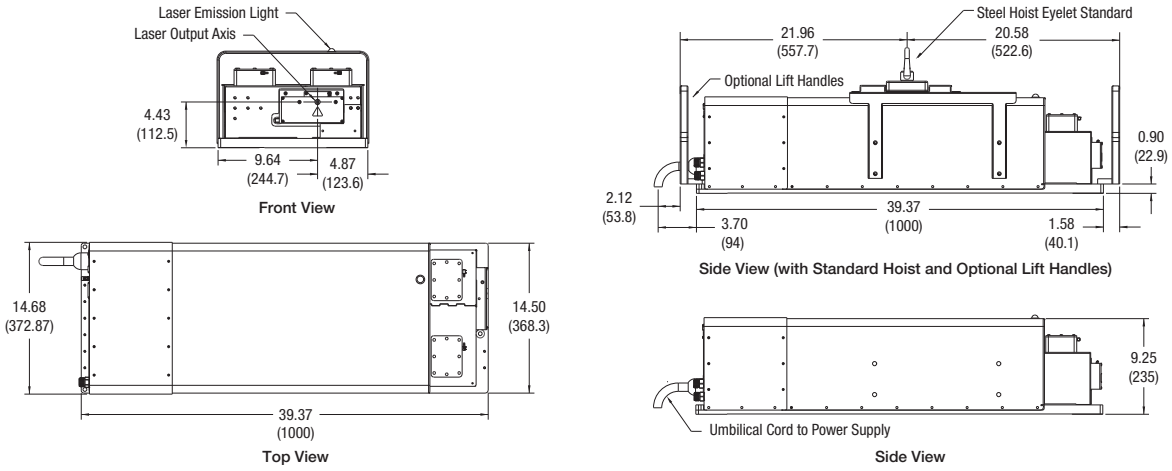
1. Due to our continuous product improvement program, specifications may change without notice.
2. Quasar UV80 nm test specs are at 10 ns at 200 kHz with the diode current set to achieve 81 W. Quasar UV60 and UV45 nm test specs are at 10 ns at 300 kHz with the diode current set to achieve 62 W for the Quasar UV60, and 42 W for the UV45. Quasar UV60-Turbo test specs are at 3 MHz 2 ns with diode current set to achieve 40 W.
3. Quasar UV80, UV60 and UV45: nominal pulse width 10 ns. Quasar UV60-Turbo nominal and pulse width is 2 ns. Alternative/programmable pulse widths using Time-Shift will change power and beam parameter performance. Contact Spectra-Physics for more information.
4. Quasar UV80, UV60, UV60-Turbo and UV45 dimensions noted do not include the standard removable lifting hoist exoskeleton or the optionally removable lift handles.
5. **Quasar is a Class IV - High Power Laser, whose beam is, by definition, a safety and fire hazard. Take precautions to prevent exposure to the direct and reflected beams. Diffuse as well as specular reflections can cause severe skin or eye damage.**

Quasar Specifications[1, 2, 5]

	Quasar GR95	Quasar GR75
Output Characteristics		
Wavelength	532 nm	532 nm
Output Power	>95W @ 200 kHz, 10 ns	>75W @ 200 kHz, 10 ns
Maximum Pulse Energy or Burst Energy at Optimization Point	>475 µJ	>375 µJ
Repetition Rate Range	0–3.5 MHz	0–1.7 MHz
Optimized TimeShift™ Setting (Nominal setup for beam optimization)	200 kHz, 10 ns	
Pulse-to-Pulse Energy Stability	<5%, 1σ	
Power Stability (after warm-up)	<2%, 1σ, over 8 hours	
Beam Pointing Stability	<±25 µrad/°C	
Power Stability (Peak to Peak) (after warm-up)	±3% over 8 hours	
Polarization	100:1, horizontal	
Spatial Mode	TEM_{00} (M^2 <1.3)	
Beam Divergence, full angle	< 0.45 mrad	
Beam Asymmetry	<1.10	
Pulse Width, FWHM (TimeShift programmable)[3]	<2 ns to >100 ns	<5 ns to >100 ns
Beam Diameter (D4σ)	3.5 ±0.35 mm	
Boresight Tolerance	±0.5 mm; ±5 mrad	
Operating Conditions		
Warm-up Time, typical	<40 min Electrical ON, Diodes OFF; <60 min from Electrical OFF, Diodes OFF	
Temperature Range	15–35°C	
Altitude	0–2000 m	
Humidity	10–80% non-condensing	
Storage Conditions		
Temperature Range	0–50°C	
Altitude	0–10,000 m	
Humidity	10–80% non-condensing	
Electrical and Chiller Requirements		
Heat Load (at laser head)	<1500 W	
Water Temperature (laser inlet)	20°C ±1°C	
Water Temperature Stability	±0.5°C	
Water Flow Rate (at laser head)	9.5 l/min	
Power Input	190–240 VAC, 2500 W maximum, 50/60 Hz, single phase	
Heat Load (at power supply)	<400 W	
Power Consumption	<2000 W	
Physical Characteristics		
Laser Head Dimensions (L x W x H)[4]	39.4 x 14.7 x 9.3 in (1000 x 373 x 235 mm)	
Laser Head Weight	200 lbs (90 kg)	
Power Supply Dimensions (L x Wx H)	21.1 x 19.0 x 6.9 in (536 x 483 x 176 mm)	
Power Supply Weight	35 lbs (16 kg)	
Cable Length	5 m	
Other		
EU-28 RoHS: Directive 2011/65 EU, Delegated Directive 2015/65/EU; China RoHS: Order No. 32 SJ/T 11364-2014	Yes. Marking for the restricted use of hazardous substances in electronic and electrical products.	
User Replaceable Output Window	Yes	
Optional Safety Shutter	Yes	
Data Log (includes customer version as well)	Long and short term recording for diagnostics and equipment maintenance	

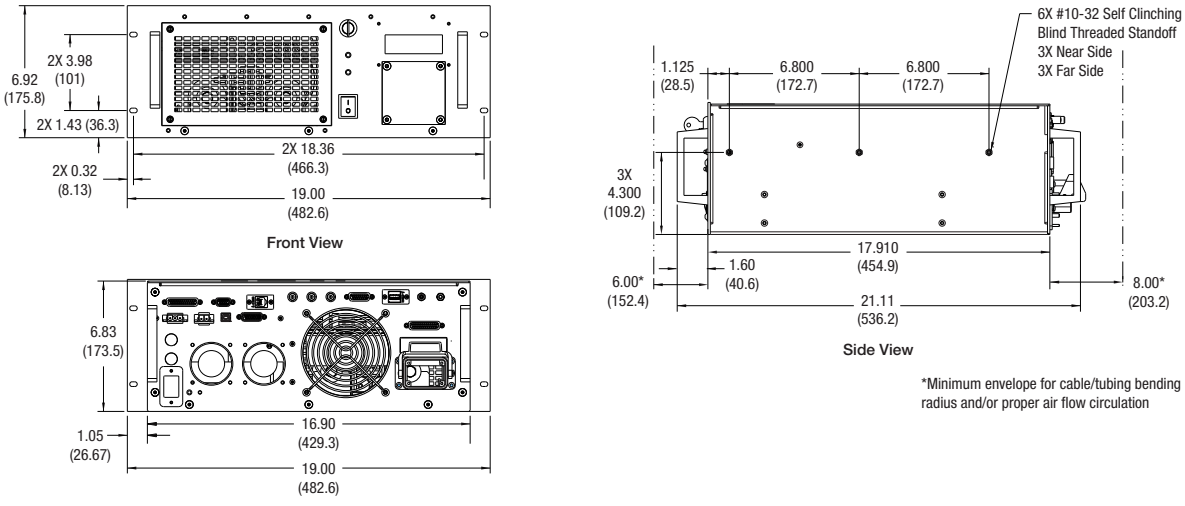
1. Due to our continuous product improvement program, specifications may change without notice.
2. All green wavelength test specs are at 10 ns at 200 kHz with the diode current set to achieve 97 Watts for the Quasar GR95 and 77 Watts for the GR75.
3. Quasar GR95 and GR75: nominal pulse width is 10 ns.
4. Quasar GR95 and GR75 dimensions noted do not include the standard removable lifting hoist exoskeleton or the optionally removable lift handles.
5. **Quasar is a Class IV - High Power Laser, whose beam is, by definition, a safety and fire hazard. Take precautions to prevent exposure to the direct and reflected beams. Diffuse as well as specular reflections can cause severe skin or eye damage.**

Quasar Laser Head Dimensional Drawing



Dimensions in inch (mm)

Quasar Power Supply Dimensional Drawing



Dimensions in inch (mm)

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